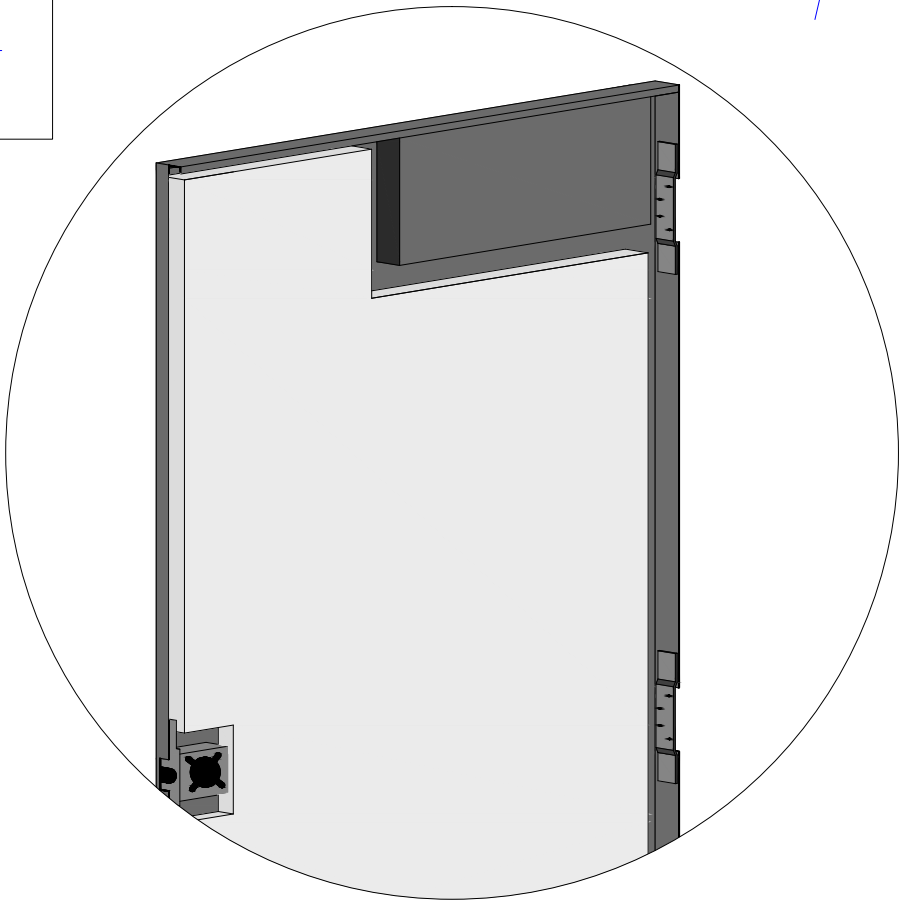


Closer reinforcement is fabricated out of 16 gauge.

The closer box is welded to top cap at each end.

Top cap closer assembly is welded to each door skin.

In lieu of closer box, flat plates may be used. Each flat plate shall be of 16 gage and welded to each door skin.



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Drawn By: KX

Date: 2-19-2015

Hollow Metal Door
 Closer Reinforcement