



Hemmed Edge Door Features

- Same fire rating capability
- 87 degree bevel both edges, yields door that is 0.21875" narrower on push side
- No side channels

Restrictions

- Maximum size: 4'-0" x 10'-0"
- 16 gauge only
- Visible edge seam or seamless bondo only (Welded seamless will not be hemmed seams)

Design Considerations

- Pairs can be downsized 0.1875" per leaf in lieu of 0.25" for square edge doors
- The device backset on the push side will be 0.1093" less than pull side backset
- Panels can have hemmed edges. But the edge needs to be square.
- Due to lack of side channels, when using continuous hinges, make sure that the door skin is sufficient or if door requires extra reinforcements

Stainless Steel

- Stainless hemmed edges are tacked at each end and epoxy filled the entire height of door
- Expanded polystyrene cores only

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