Hemmed Square Edge

Butted Square Edge with "U" side channel

Butted Square Edge with "L" side channel

Hemmed Bevel Edge no side channel

Butted Bevel Edge with "L" side channel

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Drawn By: KX  Date: 2-13-2015
Hollow Metal Door Edges
**Butted Edge Door Features**
- 90 degree square edges or 87 degree beveled edges.
- Beveled edges yields door that is 0.21875" narrower on push side.
- "U" style side channels for square edges and "L" style side channels for bevel edges.
- 18, 16, 14, and 12 gauges.
- Visible edge seam, seamless bondo, or welded seamless for 16, 14, and 12 gage only.

**Beveled Design Considerations**
- Pairs can be downsized 0.1875" per leaf in lieu of 0.25" for square edge doors.
- The device backset on the push side will be 0.1093" less than pull side backset.
Hemmed Edge Door Features
- Same fire rating capability
- 87 degree bevel both edges, yields door that is 0.21875" narrower on push side
- No side channels

Restrictions
- Maximum size: 4'-0" x 10'-0"
- 16 gauge only
- Visible edge seam or seamless bondo only (Welded seamless will not be hemmed seams)

Design Considerations
- Pairs can be downsized 0.1875" per leaf in lieu of 0.25" for square edge doors
- The device backset on the push side will be 0.1093" less than pull side backset
- Panels can have hemmed edges. But the edge needs to be square.
- Due to lack of side channels, when using continuous hinges, make sure that the door skin is sufficient or if door requires extra reinforcements

Stainless Steel
- Stainless hemmed edges are tacked at each end and epoxy filled the entire height of door
- Expanded polystyrene cores only

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