

- 1. Construct wall with rough opening height equal to finish opening height plus 3/4" to 1" maximum and width equal to finished opening width plus 1 1/2" to 2 3/8" maximum.
- 2. Retract compression anchors in the jambs and install one jamb in position on wall.
- 3. Insert jamb tabs into header slots and raise header into position.
- 4. Insert the corner tab of the remaining jamb into the opposite end of the head and position jamb on wall.
- 5. Locate a removable frame spacing bar at the base of centered frame to maintain proper opening width during installation.
- 6. Bend all visible jamb tabs toward drywall to secure head to jamb.
- 7. Level head, square and plumb hinge jamb. Install screws in sill clips or sill holes. Repeat on other jamb.
- 8. Tighten compression anchors by turning screws counter clockwise (Do not over-tighten).

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Date: 3-01-2015

**Knock Down Frame Installation**