	Gauge	12 A60 Galvanealed Skins
	Hinge Reinforcement	
	Closer Reinforcement	
	Flush metal top cap	Standard or seamless
	Thickness	1 3/4" standard; Custom thickness available
	Edge Seam	Visible (standard) or seamless
	Steel Stiffeners	22 gauge; 4" wide; welded at each end and to faces of door
	Details	Space between steel stiffeners filled with fiberglass insulation for sound deadening
	gauge skins	Voids filled with
14 gauge 6" max. spacing	•	insulation
	Welded to d	oor skins 5" on center
Square door edges		
Square door edges  Concept Frames		Date: 1-27-2015 By: KX